

# CIM-008

# Stock Cleanup & Recovered Control (Retail - FR)

## **Major Problem**

Inflated inventory (+28% over 2 years), paradoxical stockouts, slow rotation, and poor cycle count accuracy. Objective: **free cash and restore operational truth**.

## M1 → M6 Phasing

#### M1 - Diagnostic

- ABC segmentation, seasonality review, master data audit.
- 4 structural causes found:
  - obsolete min levels,
  - 2. no cycle-count system,
  - 3. ERP parameters mismatched,
  - 4. no rotation visibility.

## M2 - Action Plan (30/60/90 Days)

- Assisted purge.
- Parameter recalibration.
- Launch of inventory cycles.

## M3 - Securing

- SOP 1-page for cycle counts.
- Visual stock management (coverage/rotation).

#### M4 - Pre-Hoshin Review

- 5-week stress test.
- Temporary purchasing freeze on two families.

## M5 - Post-Hoshin Consolidation

- Simple forecasting (3 parameters).
- Monthly drift-correction loop.

# M6 – 6-Month Review

• Stability validated.

# Intermediate Problems & Resolutions

#### 1. Dirty Data

- Rebuilt article master (taxonomy, vendors, rules).
- Accuracy improved from 41% → 96%.

# 2. Paradoxical Stockouts

- Recalibrated min/max logic.
- Service level +8 points.

## 3. Seasonal Volatility

- Introduced simple predictive model.
- Seasonal overstock –21%.

#### Results

- -18% inventory in 100 days (~€240k)
- +8 points service level
- Rotation +22%
- Cycle count accuracy 96%

## Conclusion

## Stock became visible, predictable, and manageable.

Cash was freed, routines stabilised, and stress levels dropped across purchasing and store operations.